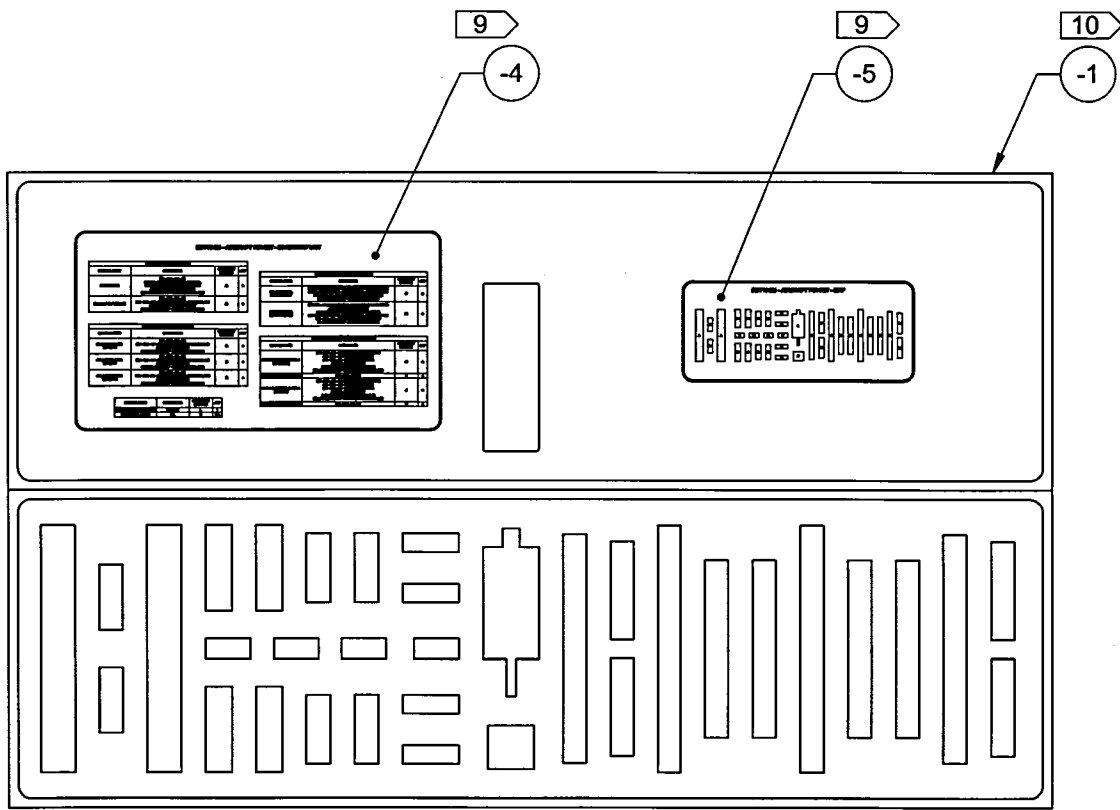
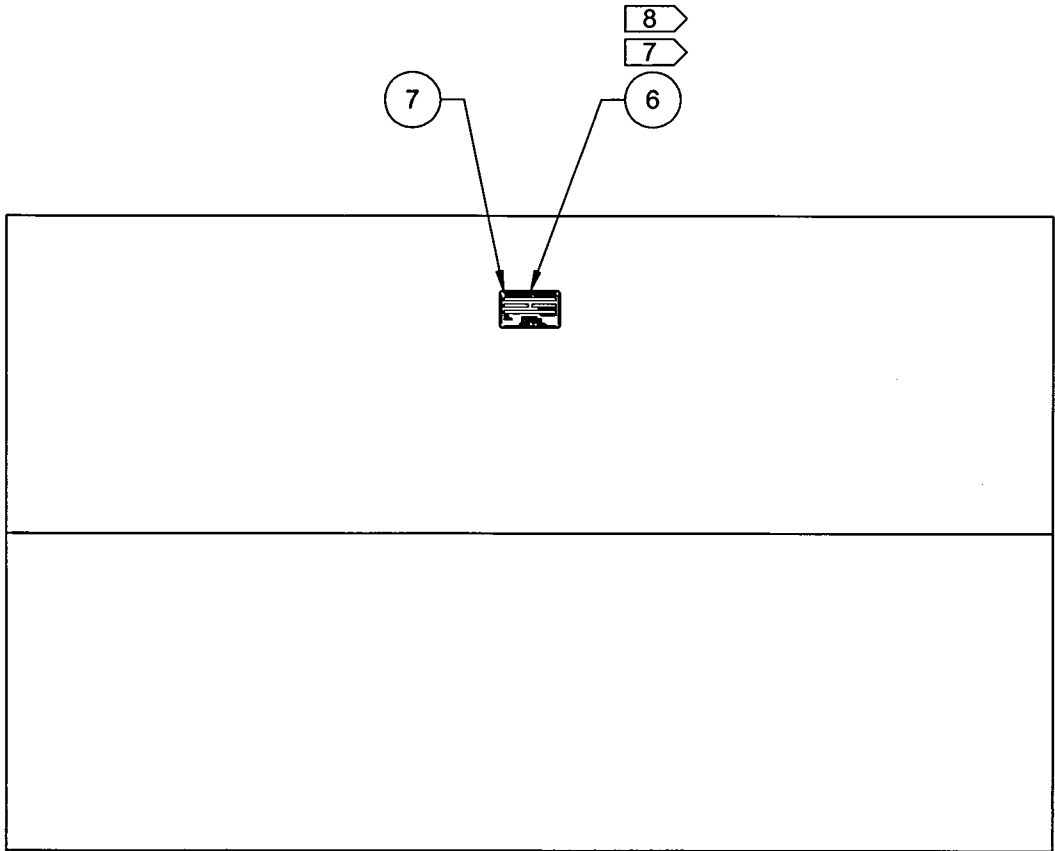


ITEM #	QTY	PART #	PART TITLE
-1	1	RBT18421-1	PACKAGING ASSY
-4	1	RBT18421-4	INVENTORY PLACARD
-5	1	RBT18421-5	MAP PLACARD
6	1	RB41011	DART PLACARD
7	4	McMaster#97524A032	SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



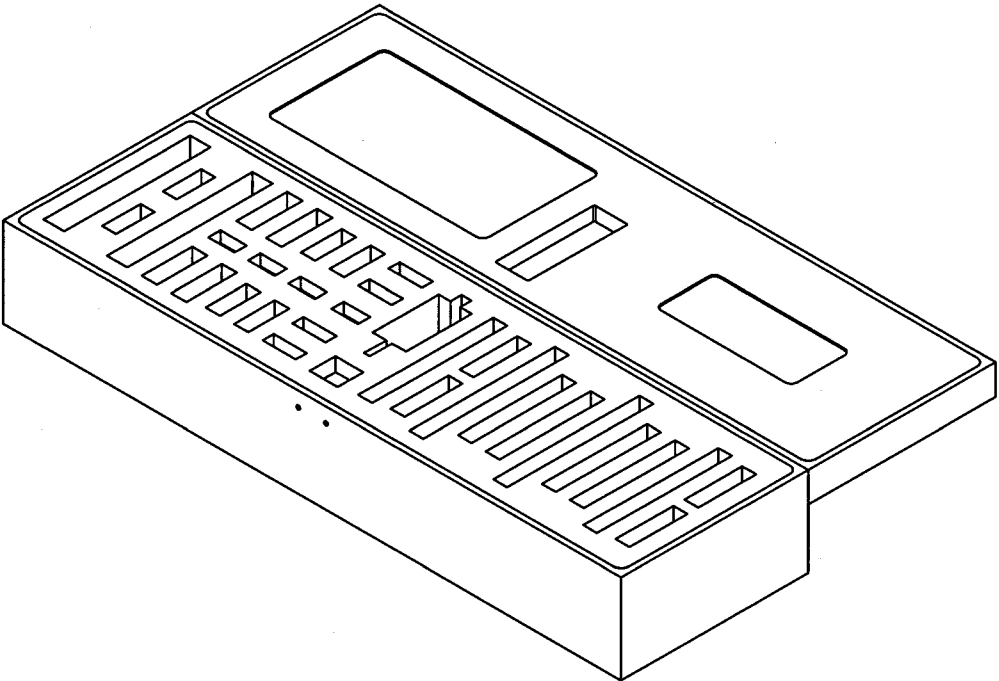
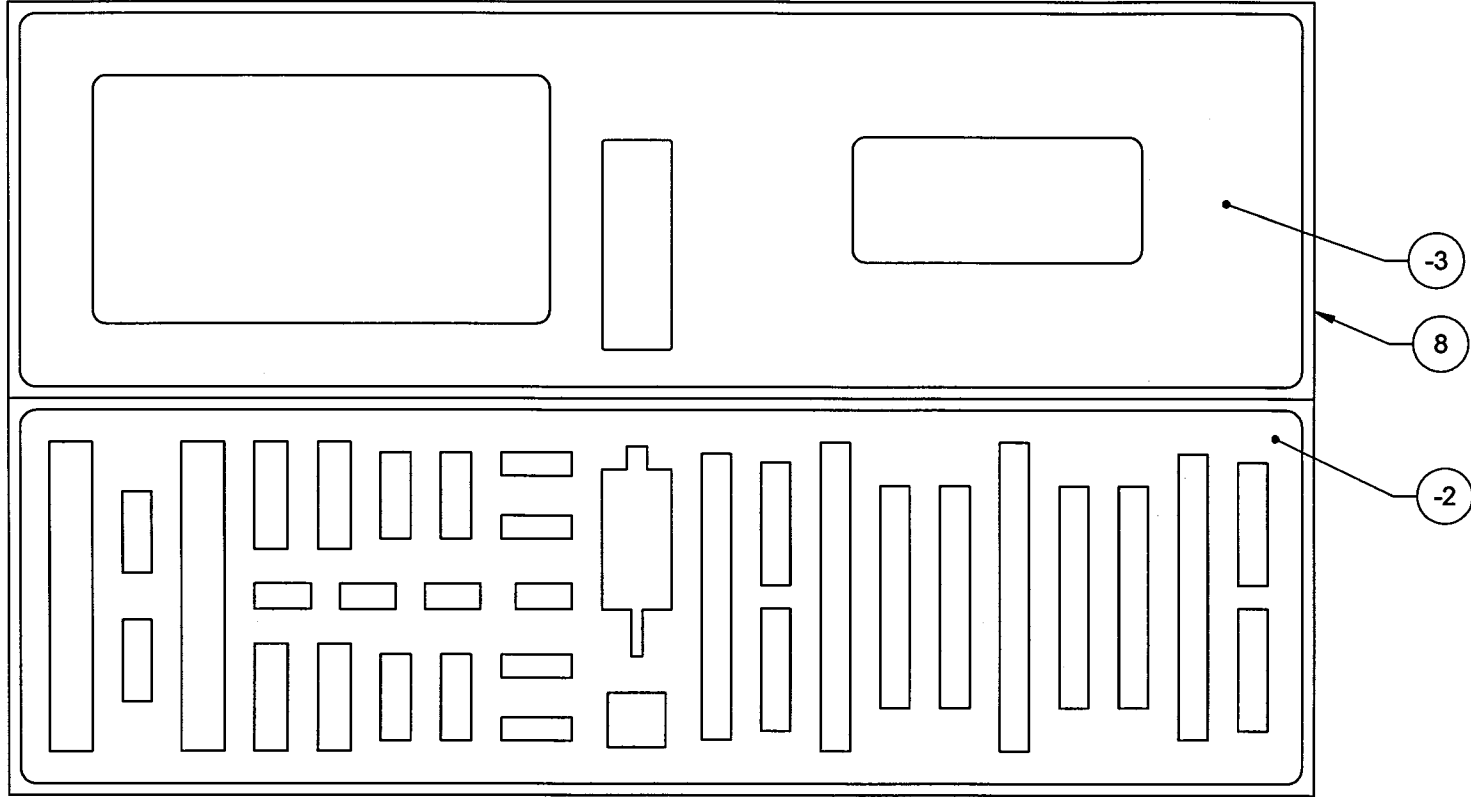
RBT18421 AIRCRAFT PIN SET

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
9) HOT GLUE THE INVENTORY AND MAP PLACARDS ONTO THE TOP FOAM
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE



A	NEW ISSUE	18-686	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 04/18/2018	TOOL PART #	REV. A
MFG. APPR.	DP 04/18/2018	RBT18421	SHEET 1 OF 7
APPROVED	ML 04/19/2018	TITLE	SCALE
DATE 4/19/2018		AIRCRAFT PIN SET	NTS
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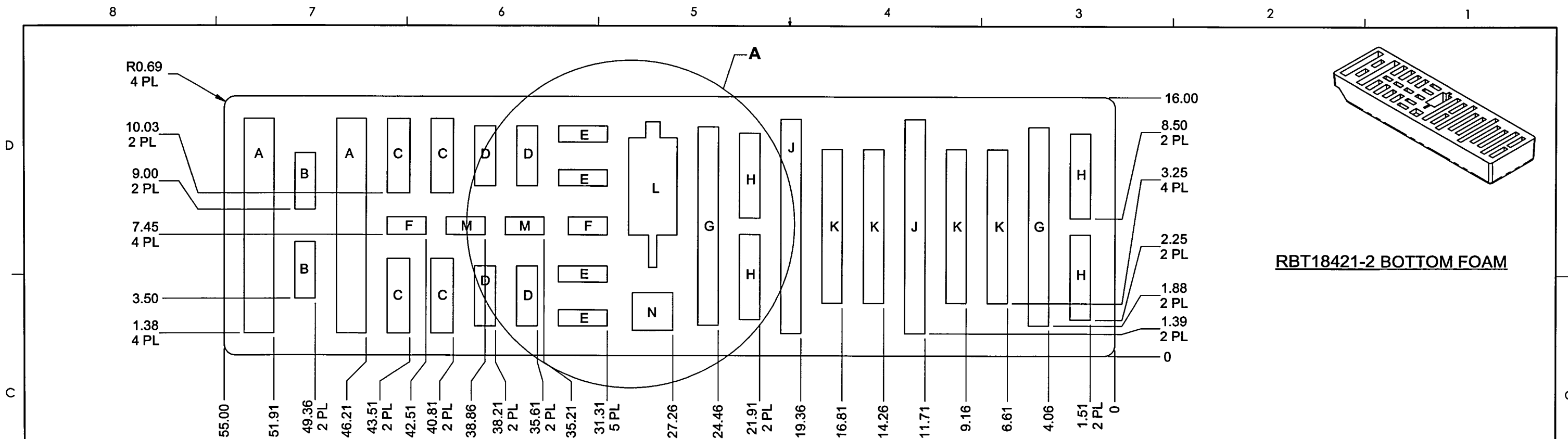
ITEM #	QTY	PART #	PART TITLE
-2	1	RBT18421-2	BOTTOM FOAM
-3	1	RBT18421-3	TOP FOAM
8	1	PELICAN #APP-1770-E	PELICAN CASE 1770



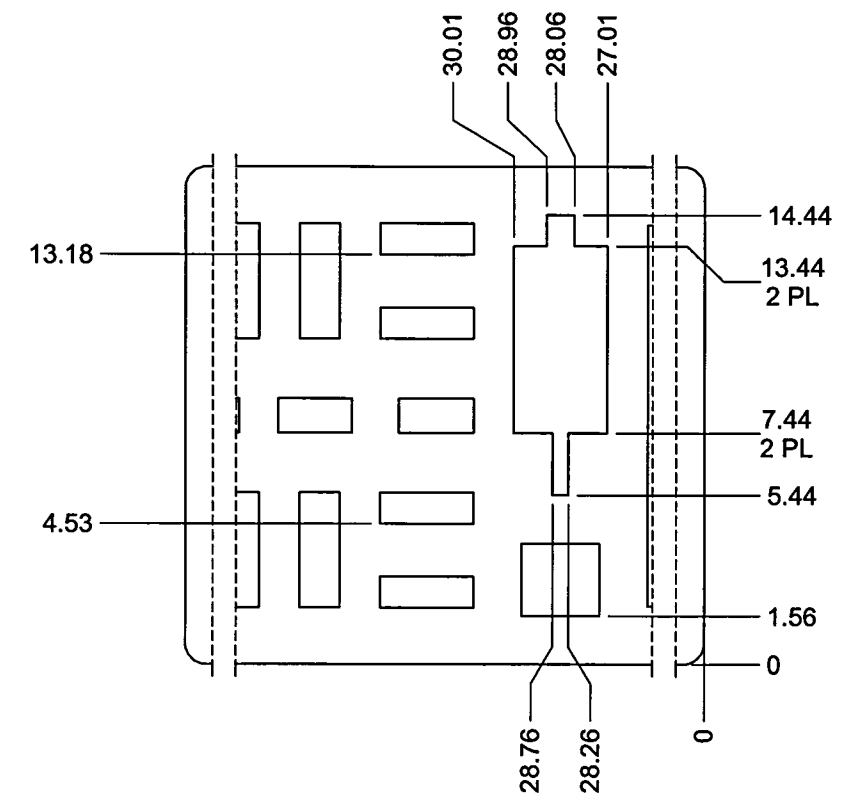
RBT18421-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT 04/17/2018	TOOL PART #	REV. A
CHECKED	ML 04/18/2018	RBT18421	SHEET 2 OF 7
MFG. APPR.	DP 04/18/2018		
APPROVED	ML 04/19/2018	TITLE	SCALE
DATE 4/19/2018		AIRCRAFT PIN SET	NTS
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RBT18421-2 BOTTOM FOAM

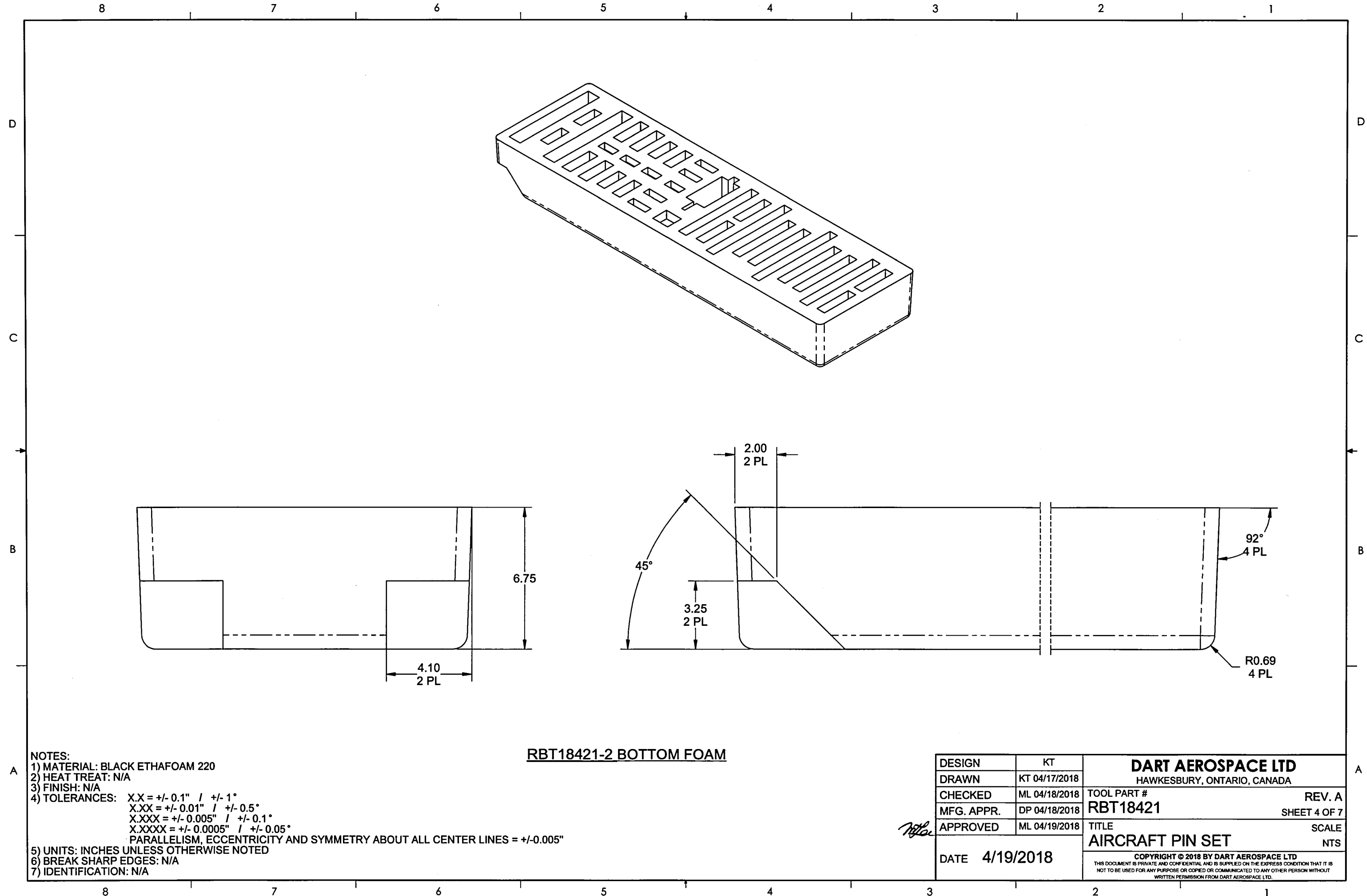


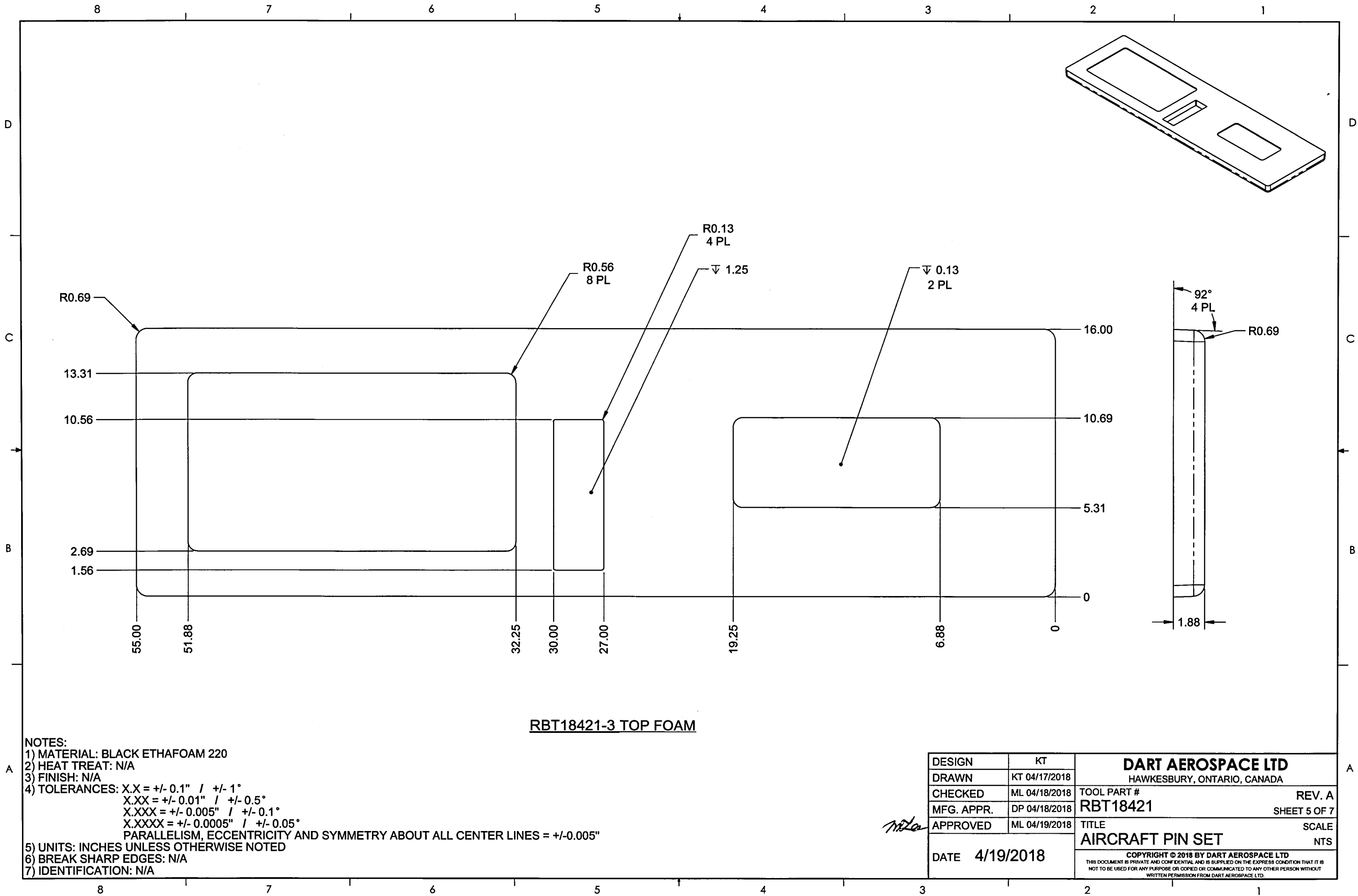
DETAIL A

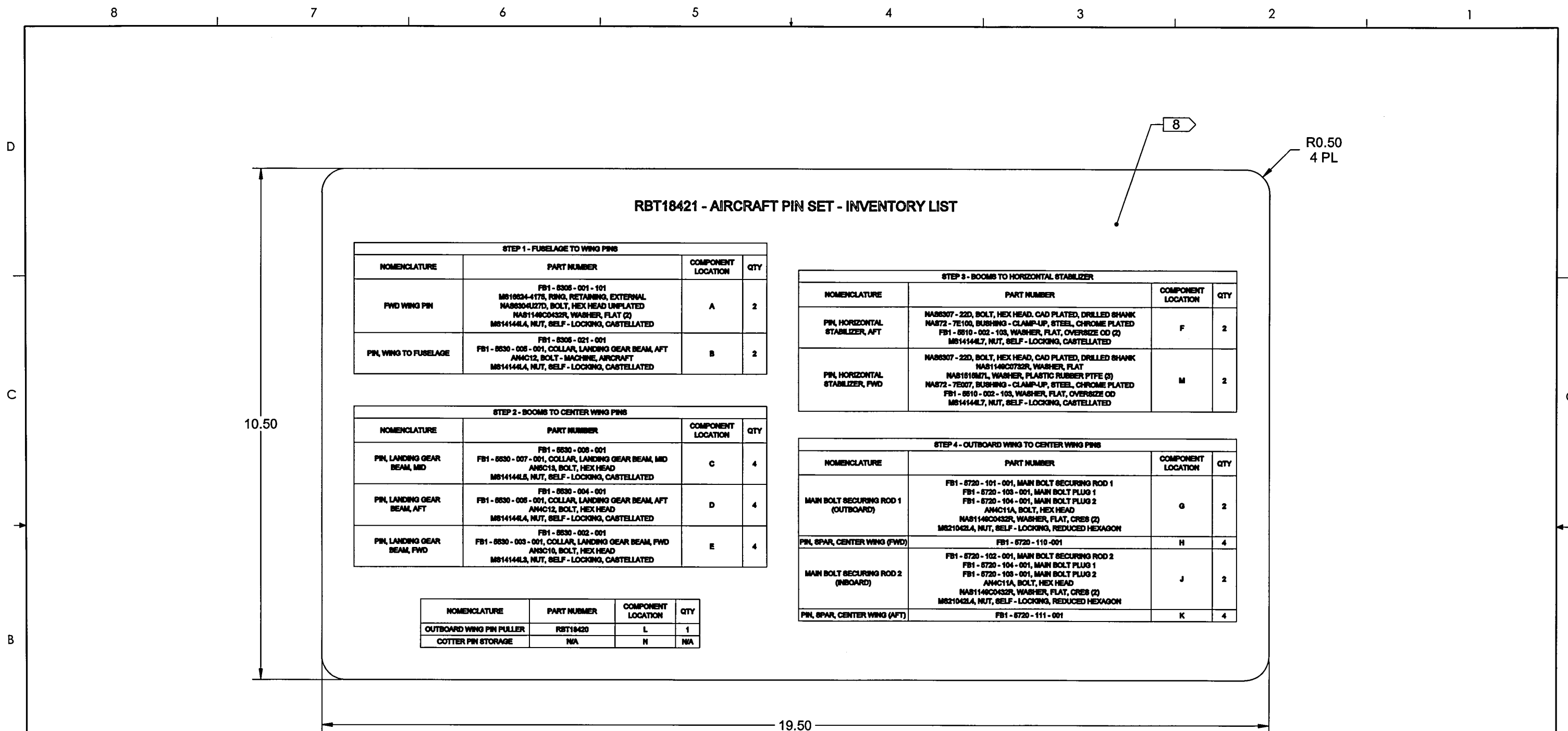
TABLE 1 - CUTOUT DIMENSIONS			
ZONE	DEPTH	WIDTH	LENGTH
A	2.30	1.85	13.25
B	1.50	1.25	3.50
C	1.80	1.40	4.60
D	1.50	1.30	3.70
E	1.30	3.00	1.00
F	1.00	2.40	1.10
G	1.50	1.25	12.25
H	1.30	1.25	5.25
J	1.50	1.25	13.23
K	1.30	1.25	9.50
L	3.00	-	-
M	1.00	2.40	1.10
N	1.25	2.50	2.33

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 04/18/2018	TOOL PART #	REV. A
MFG. APPR.	DP 04/18/2018	RBT18421	SHEET 3 OF 7
APPROVED	ML 04/19/2018	TITLE	SCALE
DATE 4/19/2018		AIRCRAFT PIN SET	NTS
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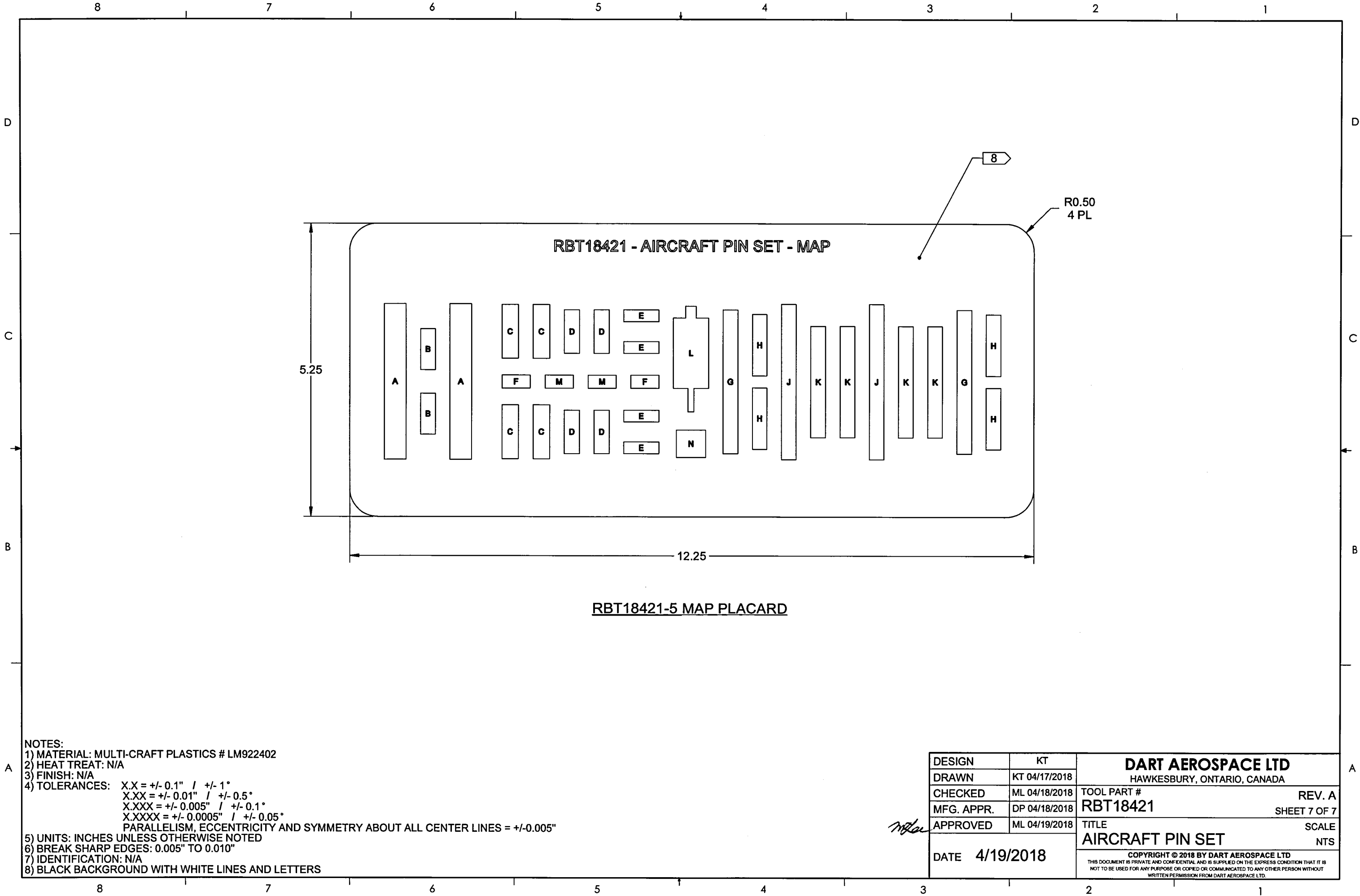




RBT18421-4 INVENTORY PLACARD

- NOTES:
- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) BLACK BACKGROUND WITH WHITE LINES AND LETTERS

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 04/18/2018	TOOL PART #	REV. A
MFG. APPR.	DP 04/18/2018	RBT18421	SHEET 6 OF 7
APPROVED	ML 04/19/2018	TITLE	SCALE
DATE 4/19/2018		AIRCRAFT PIN SET	NTS
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NOTES:
1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A
8) BLACK BACKGROUND WITH WHITE LINES AND LETTERS

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 04/18/2018	TOOL PART #	REV. A
MFG. APPR.	DP 04/18/2018	RBT18421	SHEET 7 OF 7
APPROVED	ML 04/19/2018	TITLE	SCALE
DATE 4/19/2018		AIRCRAFT PIN SET	NTS
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